

# DIN EN 15619:2014-07 (E)

## Rubber or plastic coated fabrics - Safety of temporary structures (tents) - Specification for coated fabrics intended for tents and related structures

Contents	Page
Foreword .....	4
Introduction .....	5
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 General description of coated fabrics intended for tents .....	7
5 Characteristics relating to coated fabrics .....	8
6 Requirements .....	10
7 Information provided by the coated fabric producer .....	13
Annex A (normative) Artificial ageing by long term exposure to the combination of UV irradiation, elevated temperature and water .....	14
A.1 General .....	14
A.2 Exposition programme .....	14
A.3 UV cycle .....	14
A.4 Moisture cycle .....	14
A.5 Preparation of specimens .....	14
A.6 Procedure .....	15
A.7 Measurements after ageing .....	15
A.8 Test report .....	15
Annex B (normative) Coating adhesion .....	16
B.1 General .....	16
B.2 Preparation of the test specimens .....	16
B.3 Welding .....	16
B.4 Testing .....	16
B.5 Test report .....	17
Annex C (informative) Weld resistance recommendation .....	18
C.1 General .....	18
C.2 Weld resistance .....	18
C.3 Preparation of test specimens and test procedure .....	18
C.4 Test report .....	19
Annex D (informative) Assessment of conformity .....	20
D.1 General .....	20
D.2 Type tests .....	20
D.3 Factory production control .....	20
D.4 Testing of the finished products .....	21

D.5	Inspection and testing .....	22
D.6	Traceability .....	22
D.7	Marking .....	22
	<b>Bibliography .....</b>	<b>23</b>