

Contents

Foreword	xv
Preface	xvii

PART I: INTRODUCTION TO FRACTURE MECHANICS

Chapter 1

Overview of the Problem of Fracture and Fatigue in Structures	3
1.1 Historical Background	3
1.2 Ductile vs. Brittle Behavior	9
1.3 Notch Toughness	10
1.4 Introduction to Fracture Mechanics	14
1.4.1 Driving Force, K_I	14
1.4.2 Resistance Force, K_c	15
1.5 Fracture Mechanics Design	16
1.6 Fatigue and Stress-Corrosion Crack Growth	19
1.7 Fracture and Fatigue Control	23
1.8 Fracture Criteria	24
1.9 Fitness for Service	25
1.10 Case Studies	26
1.11 References	26

Chapter 2

Stress Analysis for Members with Cracks—K_I	28
2.1 Introduction	28
2.2 Stress-Concentration Factor— k_t	29
2.3 Stress-Intensity Factor— K_I	30
2.4 Stress-Intensity-Factor Equations	35
2.4.1 Through-Thickness Crack	35
2.4.2 Single-Edge Notch	35

2.4.3	Embedded Elliptical or Circular Crack in Infinite Plate	37
2.4.4	Surface Crack	39
2.4.5	Cracks Growing from Round Holes	40
2.4.6	Single Crack in Beam in Bending	40
2.4.7	Holes or Cracks Subjected to Point or Pressure Loading	41
2.4.8	Estimation of Other K_I Factors	42
2.4.9	Superposition of Stress-Intensity Factors	47
2.5	Crack-Tip Deformation and Plastic Zone Size	49
2.6	Effective K_I Factor for Large Plastic Zone Size	51
2.7	J_I and δ_I Driving Forces	54
2.7.1	J Integral	54
2.7.2	CTOD (δ_I)	55
2.8	Summary	55
2.9	References	57
	Appendix	58
2.10	Griffith, CTOD and J -Integral Theories	58
2.10.1	The Griffith Theory	58
2.10.2	Crack-Tip Opening Displacement (CTOD) and the Dugdale Model	60
2.10.3	J -Integral	63

PART II: FRACTURE BEHAVIOR

Chapter 3

Resistance Forces—K_c-J_c-δ_c	67	
3.1	General Overview	67
3.2	Service Conditions Affecting Fracture Toughness	69
3.2.1	Temperature	70
3.2.2	Loading Rate	70
3.2.3	Constraint	71
3.3	ASTM Standard Fracture Tests	76
3.4	Fracture Behavior Regions	79
3.5	General ASTM Fracture Test Methodology	80
3.5.1	Test Specimen Size	80
3.5.2	Test Specimen Notch	82
3.5.3	Test Fixtures and Instrumentation	82
3.5.4	Analysis of Results	85
3.6	Relations Between K - J - δ	87
3.7	References	90
3.8	Appendix A: K , J , CTOD (δ) Standard Test Method—E 1820	91

3.9	<i>Appendix B: Reference Temperature T_{ov} to Establish a Master Curve Using K_{Jc} Values in Standard Test Method E 1921</i>	93
	Chapter 4	
	Effects of Temperature, Loading Rate, and Constraint	95
4.1	Introduction	95
4.2	Effects of Temperature and Loading Rate on K_{Jc} , $K_{Jc}(t)$, and K_{Id}	96
4.3	Effect of Loading Rate on Fracture Toughness	98
4.4	Effect of Constraint on Fracture Toughness	101
4.5	Loading-Rate Shift for Structural Steels	109
	4.5.1 CVN Temperature Shift	109
	4.5.2 K_{Jc} - K_{Id} Impact-Loading-Rate Shift	110
	4.5.3 $K_{Jc}(t)$ Intermediate-Loading Rate Shift	111
	4.5.4 Predictive Relationship for Temperature Shift	112
	4.5.5 Significance of Temperature Shift	112
4.6	References	116
	Chapter 5	
	CVN-K_{Id}-K_{Jc} Correlations	118
5.1	General	118
5.2	Two-Stage CVN- K_{Id} - K_{Jc} Correlation	119
5.3	K_{Jc} -CVN Upper-Shelf Correlation	120
5.4	K_{Id} Value at NDT Temperature	123
5.5	Comparison of CVN- K_{Id} - K_{Jc} - J and δ Relations	126
5.6	References	131
	Chapter 6	
	Fracture-Mechanics Design	133
6.1	Introduction	133
6.2	General Fracture-Mechanics Design Procedure for Terminal Failure	136
6.3	Design Selection of Materials	142
6.4	Design Analysis of Failure of a 260-In.-Diameter Motor Case	146
6.5	Design Example—Selection of a High-Strength Steel for a Pressure Vessel	150
	6.5.1 Case I—Traditional Design Approach	150
	6.5.2 Case II—Fracture-Mechanics Design	151
	6.5.3 General Analysis of Cases I and II	157
6.6	References	159

PART III: FATIGUE AND ENVIRONMENTAL BEHAVIOR

<i>Chapter 7</i>	
Introduction to Fatigue	163
7.1 Introduction	163
7.2 Factors Affecting Fatigue Performance	164
7.3 Fatigue Loading	164
7.3.1 Constant-Amplitude Loading	165
7.3.2 Variable-Amplitude Loading	166
7.4 Fatigue Testing	167
7.4.1 Small Laboratory Tests	168
7.4.1a Fatigue-Crack-Initiation Tests	168
7.4.1b Fatigue-Crack-Propagation Tests	173
7.4.2 Tests of Actual or Simulated Structural Components	174
7.5 Some Characteristics of Fatigue Cracks	174
7.6 References	181
<i>Chapter 8</i>	
Fatigue-Crack Initiation	182
8.1 General Background	182
8.2 Effect of Stress Concentration on Fatigue-Crack Initiation	184
8.3 Generalized Equation for Predicting the Fatigue-Crack-Initiation Threshold for Steels	187
8.4 Methodology for Predicting Fatigue-Crack Initiation from Notches	189
8.5 References	192
<i>Chapter 9</i>	
Fatigue-Crack Propagation under Constant and Variable-Amplitude Load Fluctuation	194
9.1 General Background	194
9.2 Fatigue-Crack-Propagation Threshold	196
9.3 Constant Amplitude Load Fluctuation	200
9.3.1 Martensitic Steels	200
9.3.2 Ferrite-Pearlite Steels	201
9.3.3 Austenitic Stainless Steels	202
9.3.4 Aluminum and Titanium Alloys	202
9.4 Effect of Mean Stress on Fatigue-Crack Propagation Behavior	204
9.5 Effects on Cyclic Frequency and Waveform	205

9.6	Effects of Stress Concentration on Fatigue-Crack Growth	207
9.7	Fatigue-Crack Propagation in Steel Weldments	210
9.8	Design Example	212
9.9	Variable-Amplitude Load Fluctuation	216
9.9.1	Probability-Density Distribution	216
9.9.2	Fatigue-Crack Growth under Variable-Amplitude Loading	218
9.9.3	Single and Multiple High-Load Fluctuations	220
9.9.4	Variable-Amplitude Load Fluctuations	221
9.9.4.1	The Root-Mean-Square (RMS) Model	222
9.9.4.2	Fatigue-Crack Growth Under Variable-Amplitude Ordered-Sequence Cyclic Load	223
9.10	Fatigue-Crack Growth in Various Steels	225
9.11	Fatigue-Crack Growth Under Various Unimodal Distribution Curves	227
9.12	References	232

Chapter 10

Chapter 10	Fatigue and Fracture Behavior of Welded Components	237
10.1	Introduction	237
10.2	Residual Stresses	238
10.3	Distortion	240
10.4	Stress Concentration	241
10.5	Weld Discontinuities and Their Effects	243
10.5.1	Fatigue Crack Initiation Sites	246
10.6	Fatigue Crack Behavior of Welded Components	250
10.6.1	Fatigue Behavior of Smooth Welded Components	250
10.6.1.1	Specimen Geometries and Test Methods	250
10.6.1.2	Effects of Surface Roughness	251
10.6.2	Fatigue Behavior of As-Welded Components	253
10.6.2.1	Effect of Geometry	256
10.6.2.2	Effect of Composition	258
10.6.2.3	Effect of Residual Stress	260
10.6.2.4	Effect of Postweld Heat Treatment	263
10.7	Methodologies of Various Codes and Standards	264
10.7.1	General	264
10.7.2	AASHTO Fatigue Design Curves for Welded Bridge Components	265
10.8	Variable Amplitude Cyclic Loads	269

10.8.1 Example Problem	270
10.9 Fracture-Toughness Behavior of Welded Components	272
10.9.1 General Discussion	272
10.9.2 Weldments	273
10.9.3 Fracture-Toughness Tests for Weldments	275
10.10 References	279

Chapter 11

K_{Isc} and Corrosion Fatigue Crack Initiation and Crack Propagation	281
11.1 Introduction	281
11.2 Stress-Corrosion Cracking	281
11.2.1 Fracture-Mechanics Approach	283
11.2.2 Experimental Procedures	284
11.2.3 K_{Isc} —A Material Property	286
11.2.4 Test Duration	290
11.2.5 K_{Isc} Data for Some Material-Environment Systems	291
11.2.6 Crack-Growth-Rate Tests	294
11.3 Corrosion-Fatigue Crack Initiation	296
11.3.1 Test Specimens and Experimental Procedures	296
11.3.2 Corrosion-Fatigue-Crack-Initiation Behavior of Steels	298
11.3.2.1 Fatigue-Crack-Initiation Behavior	299
11.3.2.2 Corrosion Fatigue Crack-Initiation Behavior	299
11.3.2.3 Effect of Cyclic-Load Frequency	302
11.3.2.4 Effect of Stress Ratio	302
11.3.2.5 Long-Life Behavior	303
11.3.2.6 Generalized Equation for Predicting the Corrosion-Fatigue Crack-Initiation Behavior for Steels	304
11.4 Corrosion-Fatigue-Crack Propagation	305
11.4.1 Corrosion-Fatigue Crack-Propagation Threshold	306
11.4.2 Corrosion-Fatigue-Crack-Propagation Behavior Below K_{Isc}	311
11.4.3 Effect of Cyclic-Stress Waveform	318
11.4.4 Environmental Effects During Transient Loading	320
11.4.5 Generalized Corrosion-Fatigue Behavior	322
11.5 Prevention of Corrosion-Fatigue Failures	325
11.6 References	326

PART IV: FRACTURE AND FATIGUE CONTROL

<i>Chapter 12</i>	
Fracture and Fatigue Control	333
12.1 Introduction	333
12.2 Historical Background	337
12.3 Fracture and Fatigue Control Plan	339
12.3.1 Identification of the Factors	340
12.3.2 Establishment of the Relative Contribution	342
12.3.3 Determination of Relative Efficiency	346
12.3.4 Recommendation of Specific Design Considerations	353
12.4 Fracture Control Plan for Steel Bridges	354
12.4.1 General	354
12.4.2 Design	354
12.4.3 Fabrication	355
12.4.4 Material	355
12.4.5 AASHTO Charpy V-Notch Requirements	356
12.4.6 Verification of the AASHTO Fracture Toughness Requirement	357
12.4.7 High-Performance Steels	357
12.5 Comprehensive Fracture-Control Plans— George R. Irwin	357
12.6 References	363
<i>Chapter 13</i>	
Fracture Criteria	364
13.1 Introduction	364
13.2 General Levels of Performance	366
13.3 Consequences of Failure	368
13.4 Original 15-ft-lb CVN Impact Criterion for Ship Steels	370
13.5 Transition-Temperature Criterion	373
13.6 Through-Thickness Yielding Criterion	374
13.7 Leak-Before-Break Criterion	378
13.8 Fracture Criterion for Steel Bridges	381
13.9 Summary	382
13.10 References	382
<i>Chapter 14</i>	
Fitness for Service	384

14.1	Introduction	384
14.2	Use of Fracture Mechanics in Fitness-for-Service Analysis	385
14.2.1	General	385
14.2.2	Effect of Loading Rate	386
14.2.3	Effect of Constraint	389
14.2.4	Effect of Many Factors	394
14.3	Existing Fitness-for-Service Procedures	396
14.3.1	General	396
14.3.2	PD 6493	397
14.3.3	ASME Section XI	401
14.3.4	API 579	402
14.4	Benefits of a Proof or Hydro-Test to Establish Fitness for Continued Service	402
14.5	Difference Between Initiation and Arrest (Propagation) Fracture Toughness Behavior	404
14.6	References	408

PART V: APPLICATIONS OF FRACTURE MECHANICS—CASE STUDIES

Chapter 15

Importance of Fracture Toughness and Proper Fabrication Procedures—The Bryte Bend Bridge	413	
15.1	Introduction	413
15.2	AASHTO Fracture Control Plan for Steel Bridges	414
15.3	Bryte Bend Bridge Brittle Fracture	414
15.4	Design Aspects of the Bryte Bend Bridge as Related to the AASHTO Fracture Control Plan (FCP)	420
15.5	Adequacy of the Current AASHTO Fracture Control Plan	423
15.5.1	Implied vs. Guaranteed Notch Toughness	423
15.5.2	Effect of Details on Fatigue Life	424
15.5.3	Summary	426
15.6	References	427

Chapter 16

Importance of Constraint and Loading—The Ingram Barge	428	
16.1	Introduction	428
16.2	Effect of Constraint on Structural Behavior	428
16.3	Constraint Experiences in the Ship Industry	431
16.4	Ingram Barge Failure	431
16.5	Summary	436
16.6	References	437

Chapter 17

Importance of Loading and Inspection—Trans Alaska Pipeline Service Oil Tankers	438
17.1 Introduction	438
17.2 Background	439
17.3 Fracture Mechanics Methodology	439
17.4 Application of Methodology to a Detail in an Oil Tanker	441
17.4.1 Identification of Critical Details	441
17.4.2 Fracture Toughness	441
17.4.3 Stress Intensity Factors and Critical Crack Size for Critical Details	443
17.4.4 Inspection Capability for Initial Crack Size, a_0	444
17.4.5 Determination of Histogram for Fatigue Loading	445
17.4.6 Fatigue Crack Propagation in Bottom Shell Plates	447
17.5 Effect of Reduced Fatigue Loading	450
17.6 Summary	453
17.7 References	454

Chapter 18

Importance of Proper Analysis, Fracture Toughness, Fabrication, and Loading on Structural Behavior—Failure Analysis of a Lock-and-Dam Sheet Piling	455
18.1 Introduction	455
18.2 Description of the Failure	457
18.3 Steel Properties	457
18.4 Failure Analysis of Sheet 55	462
18.5 Summary	466
18.6 References	467

Chapter 19

Importance of Loading Rate on Structural Performance—Burst Tests of Steel Casings	468
19.1 Introduction	468
19.2 Material and Experimental Procedures	468
19.3 Experimental Procedure	469
19.4 Failure Analysis	472
19.5 Metallographic Analysis	476
19.6 Examination of API Specifications for J-55 and K-55 Casing	482
19.7 References	487

<i>Chapter 20</i>	
Problems	491
Part I	491
Part II	494
Part III	499
Part IV	502
<i>Index</i>	507