

DIN EN 997:2012-05 (E)

WC pans and WC suites with integral trap

Contents

Page

Foreword	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Classification	10
5 Functional requirements and test methods for class 1 products	10
5.1 Depth of water seal	10
5.2 Flushing requirements	10
5.2.1 General	10
5.2.2 Wash of bowl	11
5.2.3 Flushing of toilet paper	11
5.2.4 Flushing of fifty small plastic balls	11
5.2.5 Oversplashing	11
5.2.6 After-flush volume	11
5.3 Water absorption	11
5.4 Static load	11
5.5 Additional requirements of flushing cisterns for close-coupled suites and one-piece WCs	12
5.5.1 General	12
5.5.2 Inlet valve of the flushing cistern	12
5.5.3 Supply piping	12
5.5.4 Flush volume(s) of the flushing cistern	12
5.5.5 Leaktightness between flushing cistern and bowl	12
5.5.6 Outlet valve leaktightness	12
5.5.7 Outlet valve reliability	12
5.5.8 Overflow	12
5.5.9 Safety margin - dimension "c"	13
5.5.10 Safety margin - dimension "a"	14
5.6 Durability	14
5.7 Test methods	14
5.7.1 Depth of water seal	14
5.7.2 Flushing tests	14
5.7.3 Determination of water absorption	17
5.7.4 Load test	19
5.7.5 Tests for flushing cisterns of close-coupled suites and one-piece WCs	19
5.8 Types of independent WC pans, close-coupled suites and one-piece WCs	22
5.8.1 Nominal flush volume	22
5.8.2 Flushing devices	22
5.8.3 Verification of types	23
6 Functional requirements and test methods for class 2 products	23
6.1 Inlet valve	23
6.2 Backflow prevention	23
6.3 Marking of flushing cistern	23
6.4 Warning pipe and overflow provision	23
6.5 Flush volume	24
6.5.1 Full flush	24

6.5.2	Reduced flush	24
6.6	Flush rate	24
6.7	Physical endurance and leakage of flushing device	24
6.8	Chemical endurance of flushing device	24
6.9	Solids discharge and after-flush volume for maximum flush	24
6.10	Paper discharge for reduced-flush volume	24
6.11	Liquid contaminant dye retention	25
6.12	Wash of bowl	25
6.13	Depth of water seal	25
6.14	Static load of class 2 products	25
6.15	Water absorption	25
6.16	Durability of class 2 products	25
6.17	Test methods	25
6.17.1	Inlet valve tests	25
6.17.2	Warning pipe and overflow provisions	26
6.17.3	Flush volume and water trap seal tests	26
6.17.4	Flush rate test	27
6.17.5	Physical endurance and leakage test of flushing device	28
6.17.6	Chemical endurance test of flushing device	29
6.17.7	Solids discharge and after-flush volume for maximum flush volume test	29
6.17.8	Paper discharge for reduced-flush volume test	30
6.17.9	Liquid contaminant dye retention test	31
6.17.10	Wash of bowl	32
6.17.11	Summary of requirements for compatibility testing of class 2 products	32
7	Marking	33
8	Evaluation of conformity	35
8.1	General	35
8.2	Type testing	35
8.2.1	Initial type testing	35
8.2.2	Further type testing	35
8.2.3	Sample, testing and compliance criteria	35
8.3	Factory Production Control (FPC)	37
8.3.1	General	37
8.3.2	Testing equipment	37
8.3.3	Raw materials and components	38
8.3.4	Product testing and assessment	38
8.3.5	Non-conforming products	38
Annex A (normative)	Valve-type test flushing cistern	39
A.1	Valve-type test flushing cistern (Figures A.1 to A.3)	39
A.2	Calibration of the valve-type test flushing cistern	41
A.3	Procedure to test the flush rate of the test flushing cistern	41
A.4	Procedure to test the flushing requirements of the WC	42
A.5	Procedure to measure the impact force of the test flushing cistern	42
A.5.1	General	42
A.5.2	Test device	42
A.5.3	Procedure for calibrating the load cell unit and the measurement amplifier	44
A.5.4	Measurement procedure	44
A.5.5	Calculation procedure for fixed time frame 0,35 s to 0,5 s	45
A.5.6	Calculation procedure for maximum impact force	45
Annex B (normative)	Test rig for test pressure flush valve	46
B.1	Test rig (Figure B.1)	46
B.2	Procedure to measure the impact force	47
Annex C (normative)	Test rig for after-flush volume test	49
C.1	Test rig for after-flush volume test for independent WC pans (Figures C.1 and C.2)	49

C.2	Test rig for after-flush volume test for one-piece WC pans, close-coupled suites and WC suites (Figure C.3)	50
Annex D (normative)	Basket method	51
Annex E (normative)	Preparation of test specimens	52
Annex F (informative)	Examples of flush pipes and outlet valves for test flushing cisterns	54
Annex ZA (informative)	Clauses of this European Standard addressing the provisions of the EU of EU Construction Products Directive	58
ZA.1	Scope and relevant characteristics	58
ZA.2	Procedure for attestation of conformity of independent WC pans, WC suites and one- piece WC pans	60
ZA.2.1	System of attestation of conformity	60
ZA.2.2	Declaration of conformity	60
ZA.3	CE marking	61
Bibliography		62