

DIN EN 10253-4 :2008-06 (E)

Butt-welding pipe fittings_ - Part_4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels
with specific inspection requirements

Contents

Page

Foreword.....	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	7
4 Symbols	8
5 Classification of grades and designation	9
6 Information to be supplied by the purchaser	9
7 Resistance to internal pressure	12
8 Manufacturing process	12
9 Technical requirements	14
10 Appearance and internal soundness.....	22
11 Dimensions and tolerances	23
12 Inspection	31
13 Sampling.....	33
14 Test methods.....	35
15 Marking	38
16 Handling and packaging	38
Annex A (normative) Structural dimensions of fittings	39
Annex B (normative) Determination of pressure factors and wall thickness	46
Annex C (normative) Pressure factor tables for fittings of type A	67
Annex D (informative) Wall thickness tables for fittings of type B	80
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of the EU Directive 97/23/EC.....	96
Bibliography	97