

Contents

Introduction	1
---------------------	----------

I: GENERAL INFORMATION—*R.Baboian, Section Editor*

Unified Numbering System for Metals and Alloys	4
Examples of Common Names of Selected UNS Alloys	5
Standard Terminology Relating to Corrosion and Corrosion Testing	7
Glossary of Corrosion-Related Acronyms	12
Standard Abbreviations and Unit Symbols	14
International System of Units (SI)	17
General Conversion Factors	18
Condensed Metric Practice Guide for Corrosion	20
Multiplication Factors (SI Prefixes)	22
Corrosion Rate Conversion Factors	22
Corrosion Rate Calculation (from Mass Loss)	23
Corrosion Rate Conversion Factors	24
Densities/K Factors for Alloys	25
Overvoltage Values	26
Reference Potentials and Conversion Table	27
Equivalent Weight Values for Metals and Alloys	28
Constants Used in Faraday's Equation	30
Physical Properties of Gases and Liquids	31
Physical Properties of Elements	32
Densities of Metals and Alloys	33
Density of Materials	35
Thermal Expansion Coefficients for Alloys	36
Physical Properties of Water	37
Dew Point of Moist Air	38
Chemical Cleaning Procedures for Removal of Corrosion Products	43
Electrolytic Cleaning Procedures for Removal of Corrosion Products	46

II: TESTING AND EVALUATION—*R.Baboian, Section Editor*

Chapter 1—Planning and Design of Tests	49
<i>Stephen D. Cramer and Bernie P. Jones</i>	
Chapter 2—Types of Data	59
<i>David C. Silverman</i>	
Chapter 3—Metallographic Analysis	66
<i>Richard L. Colwell</i>	

Chapter 4—Surface Analysis <i>Alfred G. Hopkins</i>	76
Chapter 5—Statistical Treatment of Data, Data Interpretation, and Reliability <i>Fred H. Haynie</i>	83
Chapter 6—Computer Based Data Organization and Computer Applications <i>Pierre R. Roberge</i>	89

III: TYPES OF TESTS—H. P. Hack, Section Editor

Chapter 7—Electrochemical Tests <i>John R. Scully</i>	107
Chapter 8—Cabinet Tests <i>Cynthia L. Meade</i>	131
Chapter 9—Immersion Testing <i>Richard A. Corbett</i>	139
Chapter 10—High-Temperature and High-Pressure Corrosion Testing <i>Russell D. Kane</i>	147
Chapter 11—Atmospheric <i>Sheldon W. Dean, Jr.</i>	159
Chapter 12—Seawater <i>James F. Jenkins</i>	170
Chapter 13—Freshwater <i>Walter T. Young and Philippa Fairer</i>	175
Chapter 14—Soils <i>Edward Escalante</i>	181
Chapter 15—Industrial Applications <i>Allan Perkins</i>	187
Chapter 16—High-Temperature <i>Gaylord D. Smith</i>	194

IV: TESTING FOR CORROSION TYPES—J. R. Scully, Section Editor

Chapter 17—Uniform Corrosion <i>James A. Ellor and John Repp</i>	205
Chapter 18—Pitting <i>Robert G. Kelly</i>	211
Chapter 19—Crevice Corrosion <i>Narasi Sridhar, Darrell S. Dunn, C. S. Brossia, Gustavo A. Cragnolino, and Jeffery R. Kearns</i>	221
Chapter 20—Galvanic <i>Harvey P. Hack</i>	233
Chapter 21—Intergranular <i>Michael A. Streicher</i>	244

Chapter 22—Exfoliation	266
<i>Donald O. Sprowls; revised by Kevin R. Cooper</i>	
Chapter 23—Erosion, Cavitation, and Fretting	273
<i>W. A. Glaeser</i>	
Chapter 24—Dealloying	278
<i>Ann Chidester Van Orden</i>	
Chapter 25—Environmental Cracking—Stress Corrosion	289
<i>W. Barry Lisagor</i>	
Chapter 26—Environmental Cracking—Corrosion Fatigue	302
<i>Richard P. Gangloff</i>	
Chapter 27—Hydrogen Damage	322
<i>C. G. Interrante and L. Raymond</i>	
 V: TESTING IN ENVIRONMENTS—H. P. Hack, Section Editor	
Chapter 28—Outdoor Atmospheres	343
<i>Herbert H. Lawson</i>	
Chapter 29—Indoor Atmospheres	349
<i>J. D. Sinclair</i>	
Chapter 30—Seawater	362
<i>David A. Shifler and Denise M. Aylor</i>	
Chapter 31—Freshwater	380
<i>Walter T. Young and Philippa Fairer</i>	
Chapter 32—Soils	387
<i>Lucien Velea</i>	
Chapter 33—Concrete	405
<i>Neal S. Berke</i>	
Chapter 34—Industrial Waters	413
<i>A. S. Krishner</i>	
Chapter 35—Industrial Chemicals	418
<i>Robert B. Puyear</i>	
Chapter 36—Petroleum	425
<i>K. Daniel Efird</i>	
Chapter 37—High-Temperature Gases	434
<i>Gaylord D. Smith and Brian A. Baker</i>	
Chapter 38—Organic Liquids	448
<i>C. S. Brossia and D. A. Shifler</i>	
Chapter 39—Molten Salts	457
<i>F. S. Pettit</i>	
Chapter 40—Liquid Metals	465
<i>Chris Bagnall, Peter F. Tortorelli, Steven J. Pawel, Jack H. DeVan, and Steven L. Schrock</i>	

Chapter 41—Corrosion Inhibitors <i>Rudolf H. Hausler</i>	480
Chapter 42—Corrosion Testing in <i>In Vivo</i> Environments <i>K. J. Bundy</i>	500
Chapter 43—Microbiological Effects <i>Stephen C. Dexter</i>	509
VI: MATERIALS TESTING—E. L. Hibner, Section Editor	
Chapter 44—Zinc <i>Frank E. Goodwin and Safaa J. Alhassan</i>	525
Chapter 45—Lead (and Alloys) <i>Safaa J. Alhassan and Frank E. Goodwin</i>	531
Chapter 46—Magnesium (and Alloys) <i>James E. Hillis</i>	537
Chapter 47—Aluminum (and Alloys) <i>Bernard W. Lifka</i>	547
Chapter 48—Steels <i>M. E. Komp, D. L. Jordan, and R. Baboian</i>	558
Chapter 49—Copper (and Alloys) <i>Arthur Cohen</i>	565
Chapter 50—Nickel (and Alloys) <i>Edward L. Hibner</i>	580
Chapter 51—Stainless Steels <i>James W. Martin</i>	585
Chapter 52—Cobalt-Base Alloys <i>P. Crook</i>	591
Chapter 53—Titanium <i>Ronald W. Schutz</i>	598
Chapter 54—Zirconium and Hafnium <i>Te-Lin Yau</i>	613
Chapter 55—Tantalum and Niobium Alloys <i>E. B. Hinshaw and K. D. Moser</i>	617
Chapter 56—Metallic Coatings on Steel <i>T. C. Simpson and H. E. Townsend</i>	620
Chapter 57—Nonmetallic Coatings <i>Richard D. Granata</i>	632
Chapter 58—Metal-Matrix Composites <i>L. H. Hihara</i>	637
Chapter 59—Electrodeposits <i>T. P. Moffat</i>	656

Chapter 60—Powder Metallurgy (P/M) Materials <i>Erhard Klar and Prasan K. Samal</i>	664
VII: TESTING IN INDUSTRIES—S. W. Dean, Jr., Section Editor	
Chapter 61—Automotive <i>Robert Baboian</i>	673
Chapter 62—Commercial Aircraft <i>A. A. Adjorlolo and J. A. Marceau</i>	687
Chapter 63—Military Aircraft and Associated Equipment <i>Earl C. Groshart</i>	693
Chapter 64—Pipeline <i>Paul S. Rothman and Walter T. Young</i>	696
Chapter 65—Highways, Tunnels, and Bridges <i>James B. Bushman and Victor Chaker</i>	706
Chapter 66—Marine—Piers and Docks <i>James F. Jenkins</i>	716
Chapter 67—Electric Power <i>P. Mayer and A. D. Pellgrini</i>	722
Chapter 68—Nuclear Power <i>George J. Licina</i>	727
Chapter 69—Steam Generation <i>Otakar Jonas</i>	738
Chapter 70—Flue Gas Desulfurization <i>Harvey S. Rosenberg and Eldon R. Dille</i>	746
Chapter 71—Electronics <i>Robert Baboian</i>	754
Chapter 72—Telecommunications <i>George Schick</i>	762
Chapter 73—Metals Processing <i>Terry A. DeBold</i>	769
Chapter 74—Chemical Processing <i>Bert Moniz and Shi Hua Zhang</i>	779
Chapter 75—Pulp and Paper <i>Angela Wensley</i>	795
Chapter 76—Petroleum Production and Refining <i>R. N. Tuttle</i>	812
Chapter 77—Food and Beverage <i>W. E. Clayton and B. Tholke</i>	822
Chapter 78—Water Handling Systems <i>Bennett P. Boffardi</i>	826

xii *CORROSION TESTS AND STANDARDS MANUAL*

Chapter 79—Medical and Dental <i>Anna C. Fraker</i>	834
---	-----

Chapter 80—Pharmaceutical <i>David F. Jensen</i>	846
--	-----

VIII: CORROSION-RELATED STANDARDS—*H.P. Hack and R. Baboian, Section Editors*

LIST OF CORROSION-RELATED STANDARDS	851
-------------------------------------	-----

Author Index	865
---------------------	-----

Subject Index	867
----------------------	-----